



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

5094721

648.4707

Job Sheet 180425



Part No: 648.4707

Job Qty: 1 ea

Part Name: SWA3 Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

604579

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off  |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |           |
| 90    | Start up Operation | 1 Ea  |            | 8/7/18   | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | SP18-7-20 |
| 110   | Small Fab          | 1 pcs |            | 8/7/18   | 0.00      | 0.00    | Small Fab-3           |           | SP18-7-20 |
| 120   | QC                 | 1 pcs |            | 8/7/18   | 0.00      | 0.00    | QC4                   |           | 38        |
| 130   | Packaging          | 1 pcs |            | 8/7/18   | 0.00      | 0.00    | Packaging3-1          |           | 38        |
| 135   | DC                 | 1 pcs |            | 8/7/18   | 0.00      | 0.00    | DC                    |           | 38        |
| 140   | QC21-FG            | 1 Ea  |            | 8/7/18   | 0.00      | 0.00    | QC21                  |           | 21        |

Part Op 110 - Pack, bag and label

Descriptions: 130 - Identify and pack for shipping as per PPP 648.4707

135 - Photocopy bluefile & type labels per PPP 648.4707

### Job BOM

| Part / Item       | Component Name                 | Quantity      | Operation             | Container |
|-------------------|--------------------------------|---------------|-----------------------|-----------|
| 188-FPSS-832-1/4  | Set Screw ✓                    | 1 Ea (1 ea)   | 90-Start up Operation | 5027241   |
| 188-FPSS-832-3/8  | Set Screw ✓                    | 1 Ea (1 ea)   | 90-Start up Operation | 5027242   |
| 188-FSCS-1032-5/8 | Screw ✓                        | 4 Ea (4 ea)   | 90-Start up Operation | 5078378   |
| 600.1319          | Up Decal ✓                     | 1 Ea (1 ea)   | 90-Start up Operation | 5037016   |
| EL314-SJTOW       | 3 Wire ✓                       | 6 ft (6 ea)   | 90-Start up Operation | 5047767   |
| SWA3-400          | Button Head Screw ✓            | 2 Ea (2 ea)   | 90-Start up Operation | 5088864   |
| SWA3-600          | O-Ring ✓                       | 1 Ea (1 ea)   | 90-Start up Operation | 5089285   |
| SWA3-700          | Ball Bearing ✓                 | 32 Ea (32 ea) | 90-Start up Operation | 5084068   |
| SWA6A-1900        | Female Spade Terminal - 1/4" ✓ | 6 Ea (6 ea)   | 90-Start up Operation | 5066785   |
| SWA6A-2000        | 1/8" Female Spade Connector ✓  | 4 Ea (4 ea)   | 90-Start up Operation | 5066786   |

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated |
|-----------------------|-------------------|----------|-----------|-----------|
| 90-Start up Operation | 188-FPSS-832-1/4  | 1        | 69        | 0         |
|                       | 188-FPSS-832-3/8  | 1        | 85        | 0         |
|                       | 188-FSCS-1032-5/8 | 4        | 377       | 0         |
|                       | 600.1319          | 1        | 232       | 0         |
|                       | EL314-SJTOW       | 6        | 858       | 0         |
|                       | SWA3-400          | 2        | 22        | 0         |
|                       | SWA3-600          | 1        | 26        | 0         |
|                       | SWA3-700          | 32       | 839       | 0         |
|                       | SWA6A-1900        | 6        | 400       | 0         |
|                       | SWA6A-2000        | 4        | 152       | 0         |

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                      | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                   |
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**Part Specifications**

Specifications could not be found.

Plex 7/5/18 3:22 PM Dart.lajeunesse.marie



PART NO: 243.4797  
Part Number: 3004721  
Revision:  
Description:  
Storage No:

Qty: 0720/18  
Job No: 10425



DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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